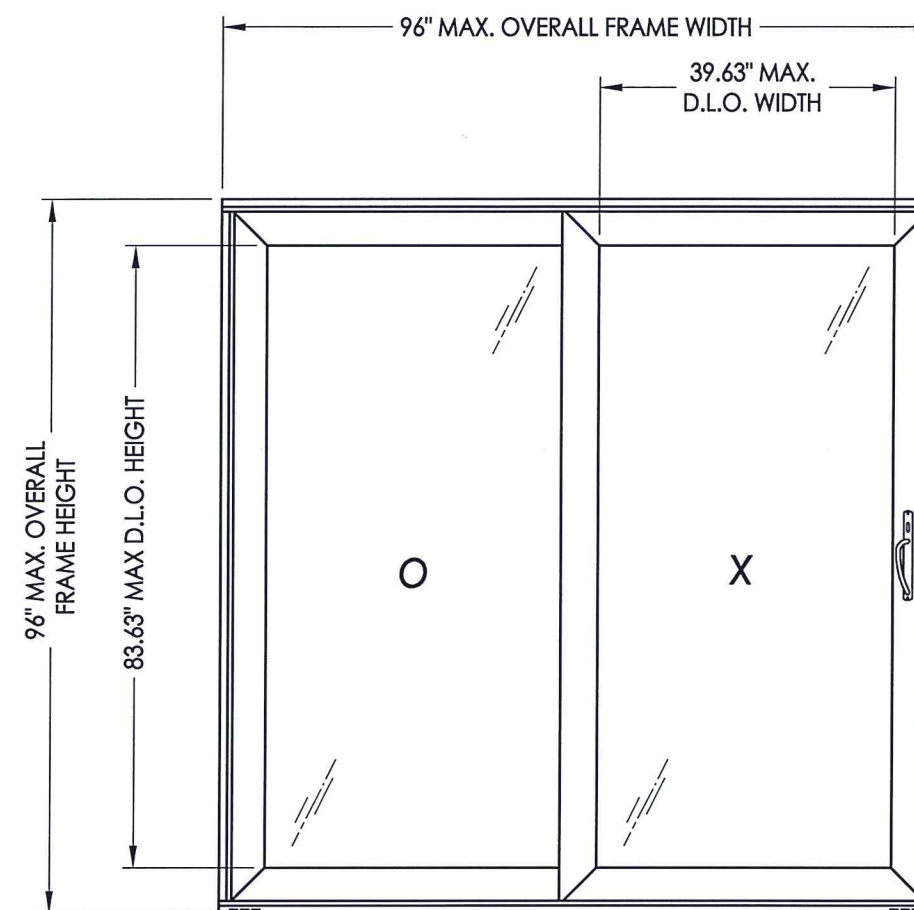


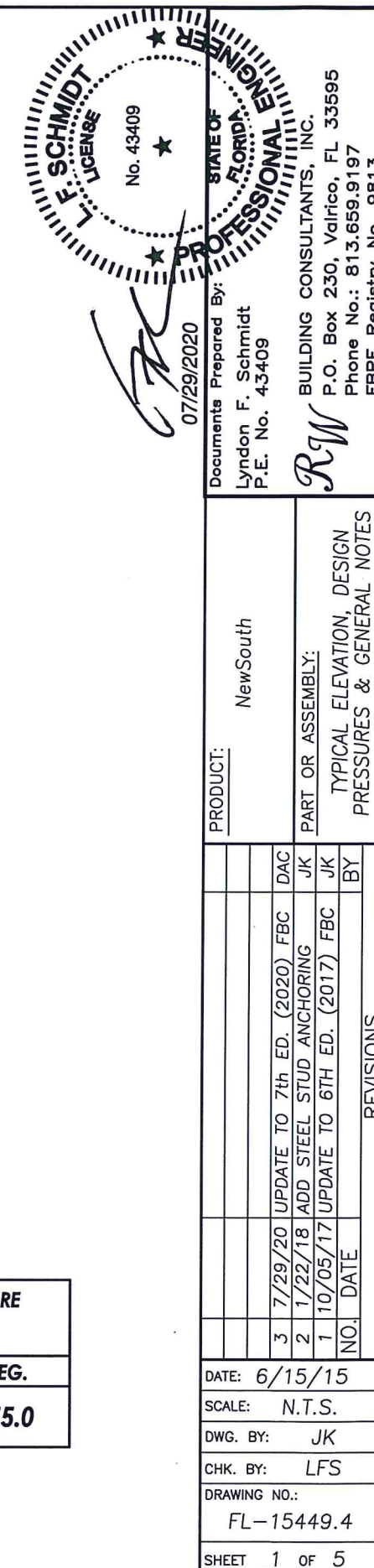
GENERAL NOTES

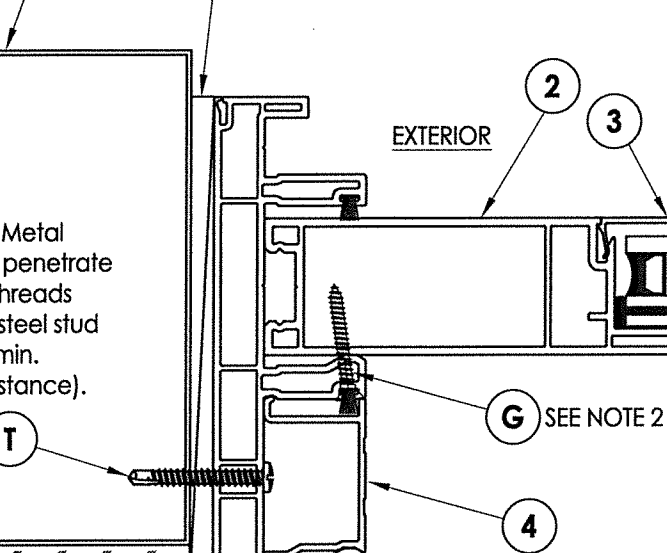
1. This product has been evaluated and is in compliance with the 7th Edition (2020) Florida Building Code (FBC) including the "High Velocity Hurricane Zone" (HVHZ).
2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
3. When used in the "HVHZ", this product complies with Section 1626 of the Florida Building Code and does not require an impact resistant covering.
4. For 2x stud framing construction, anchoring of these units shall be the same as that shown for 2x buck masonry construction.
5. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.

TABLE OF CONTENTS	
SHEET#	DESCRIPTION
1	Typical elevations, design pressures & general notes
2	Horizontal cross sections
3	Vertical cross sections
4	Buck and frame anchoring
5	Bill of materials, glazing detail and components



MAX FRAME DIMENSION	MAX D.L.O. DIMENSION	INTERLOCK	GLASS TYPE	DESIGN PRESSURE (PSF)	
				POS.	NEG.
96.0" X 96.0"	39.63" X 83.63"	ALUM	G1	+50.0	-55.0



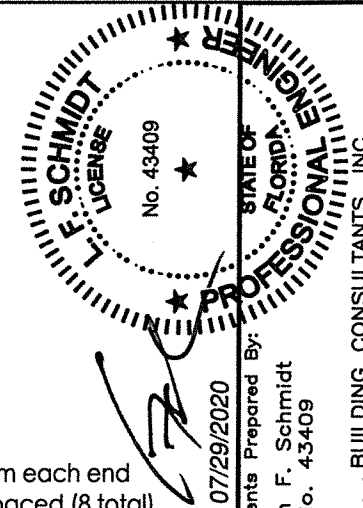


NOTE: Sheet Metal Sills must penetrate min. of 3 threads through the steel stud (maintain a min. edge distance).

4 HORIZONTAL CROSS SECTION

2 Steel Stud Construction

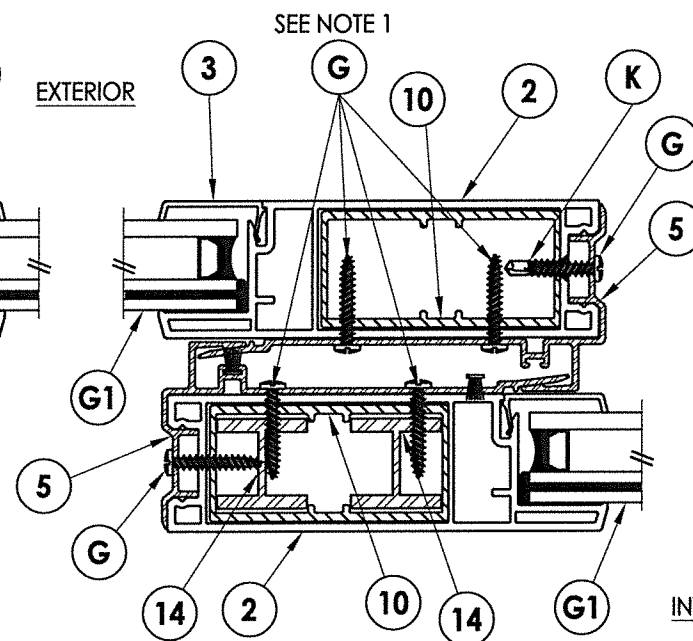
1. Item G, spaced 3" from each end and 6 more equally spaced (8 total).
2. Fixed panel secured to frame with item G, 8" from each end and 2 more equally spaced (4 total).



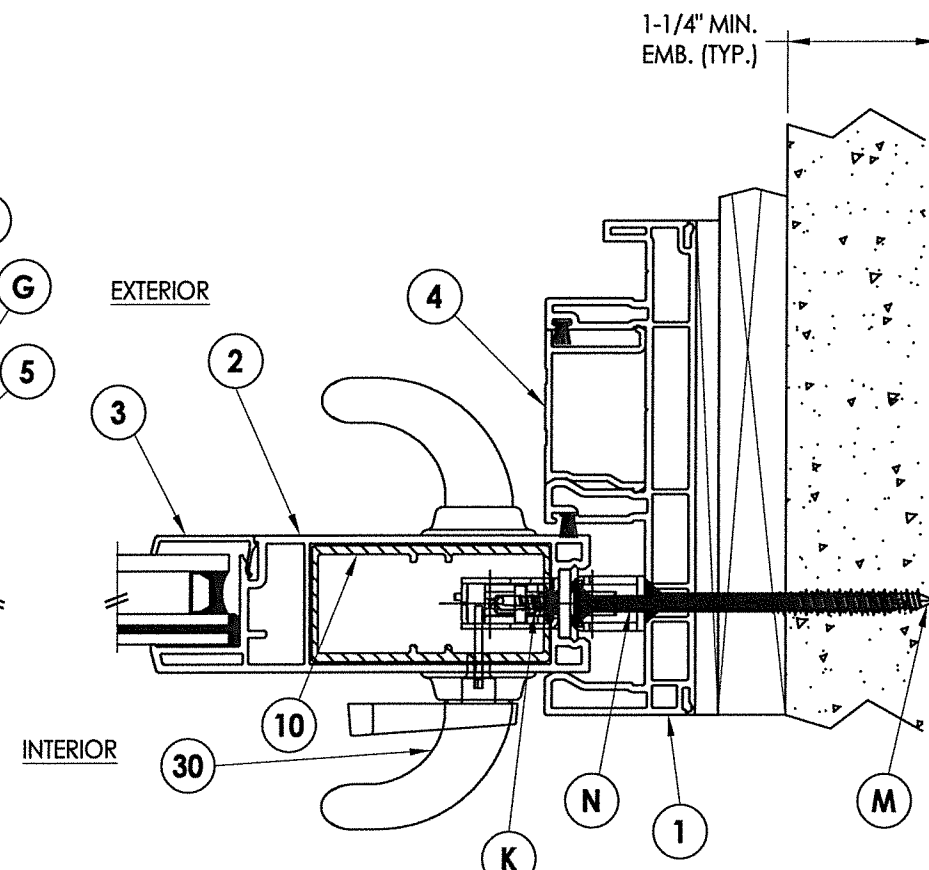
R^gW
BUILDING CONSULTANTS, INC.
P.O. Box 230, Valrico, FL 33595
Phone No.: 813.659.9197
FBPE Registry No. 9813

1 HORIZONTAL CROSS SECTION

2 2X Buck Masonry Construction



2 HORIZONTAL CROSS SECTION
2 ALUM INTERLOCK



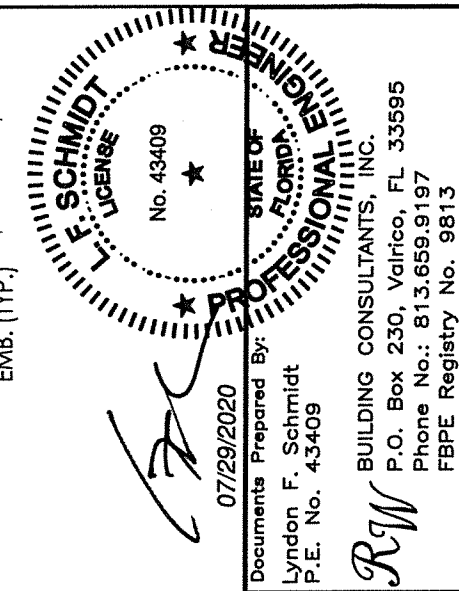
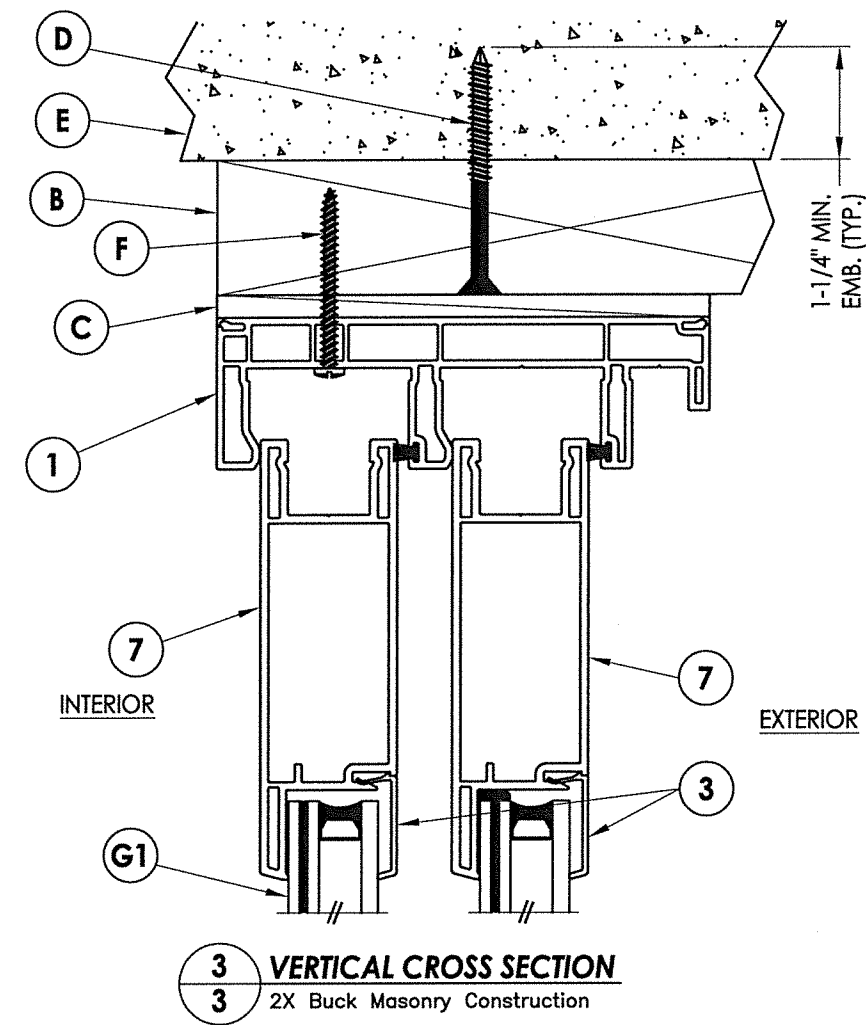
3 HORIZONTAL CROSS SECTION
2 1X Buck Masonry Construction

[illegible]

1-1/4" MIN.
EMB. (TYP.)

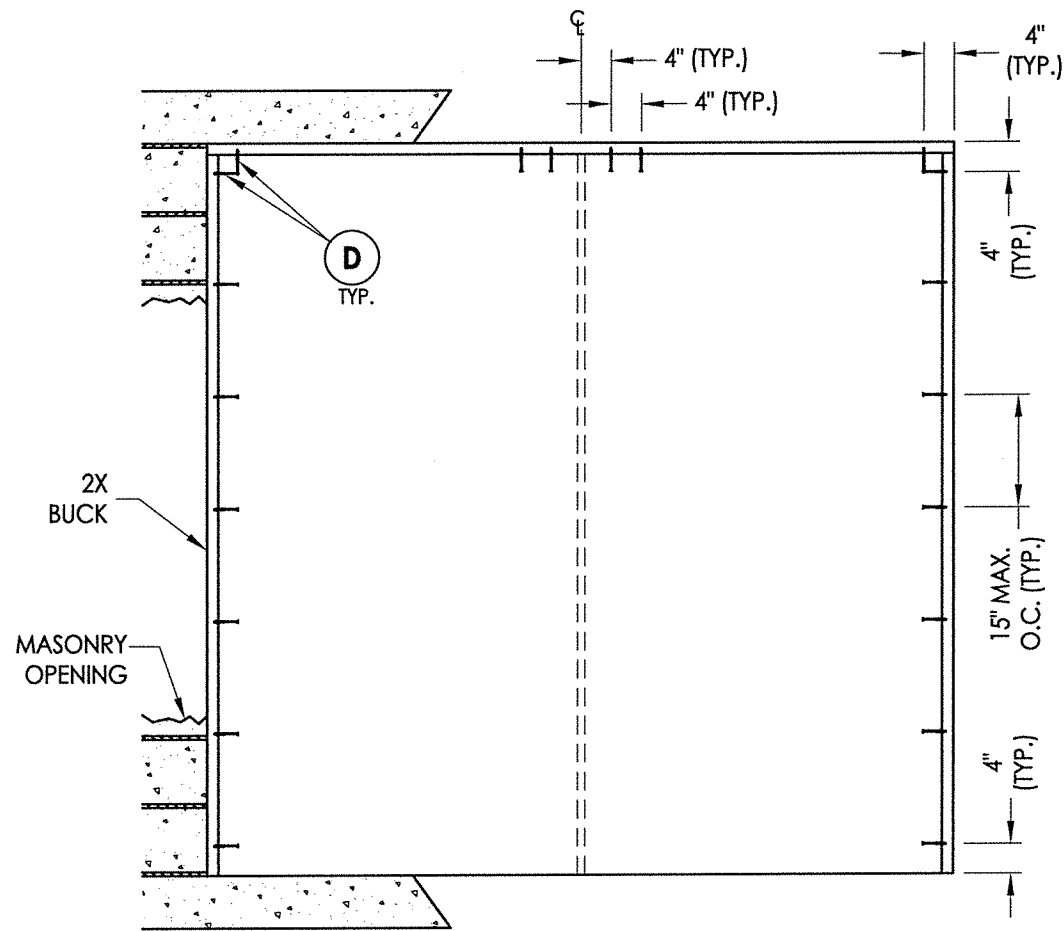
1 3

VERTICAL CROSS SECTION

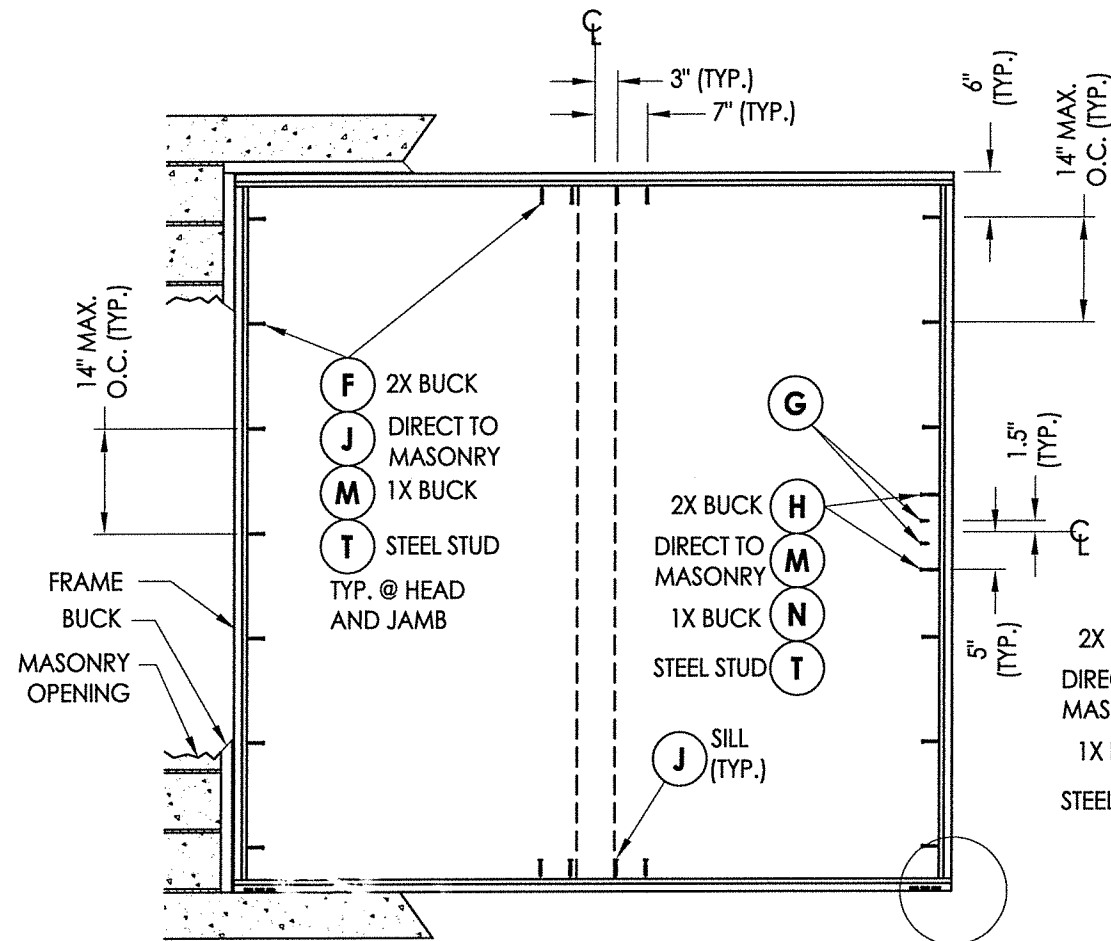


PRODUCT:		NewSouth	
PART OR ASSEMBLY:		VERTICAL CROSS SECTIONS	
3	7/29/20	UPDATE TO 7th ED. (2020)	FBC DAC
2	1/22/18	ADD STEEL STUD ANCHORING	JK
1	10/05/17	UPDATE TO 6TH ED. (2017)	FBC JK
NO.	DATE		BY
REVISIONS			
DATE: 6/15/15			
SCALE: N.T.S.			
DWG. BY: JK			
CHK. BY: LFS			
DRAWING NO.: FL-15449.4			
SHEET 3 OF 5			

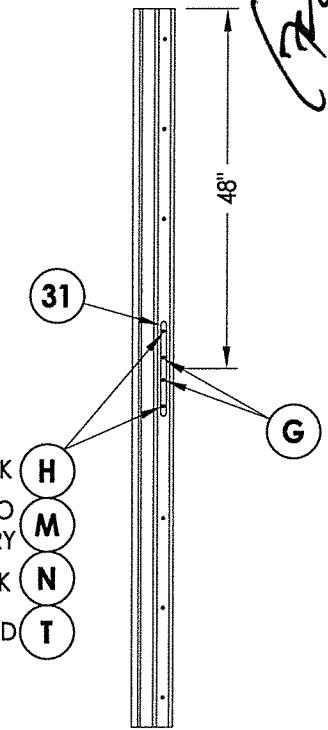
\\dc01\rvbc\Clients\New South Windows PERMANENT\A - Florida Product Approvals\FL 15449 Sliding Door\C - Drawings\FL-15449 (2020) R5\FL-15449.3-5.dwg



2X BUCK ANCHORING



FRAME ANCHORING



JAMB TRACKS

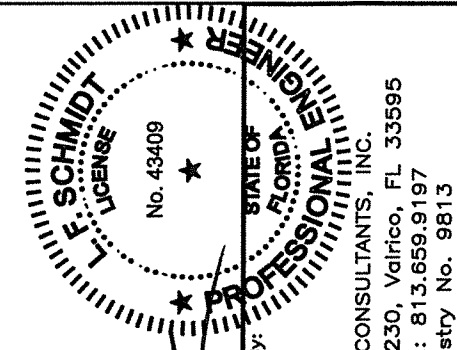
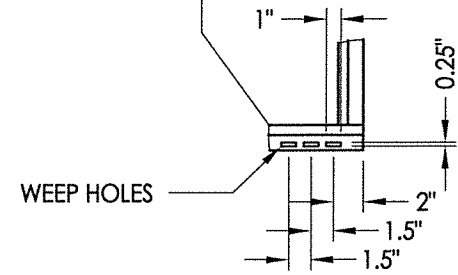
CONCRETE ANCHOR NOTES:

1. Concrete anchor locations at the corners may be adjusted to maintain the min. edge distance to mortar joints.
2. Concrete anchor locations noted as "MAX. ON CENTER" must be adjusted to maintain the min. edge distance to mortar joints, additional concrete anchors may be required to ensure the "MAX. ON CENTER" dimension are not exceeded.
3. Concrete anchor table:

ANCHOR TYPE	ANCHOR SIZE	MIN. EMBEDMENT	MIN. CLEARANCE TO MASONRY EDGE	MIN. CLEARANCE TO ADJACENT ANCHOR
ITW TAPCON®	1/4"	1-1/4"	2"	4"
ELCO ULTRACON®	1/4"	1-1/4"	1"	4"

WOOD SCREW INSTALLATION NOTES:

1. Maintain a minimum 5/8" edge distance, 1" end distance, & 1" o.c. spacing of wood screws to prevent the splitting of wood.

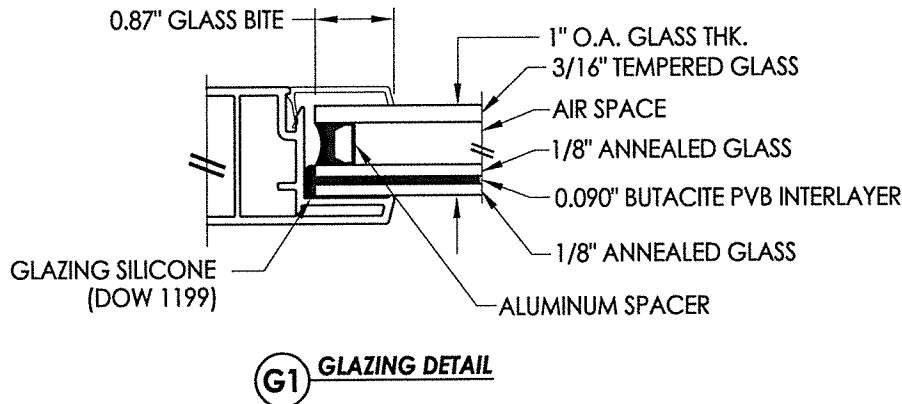


Documents Prepared By:
Lyndon F. Schmidt
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07/29/2020
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FBPE Registry No. 9813

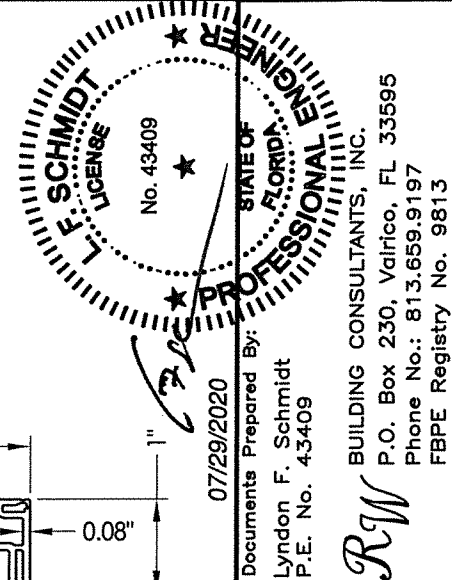
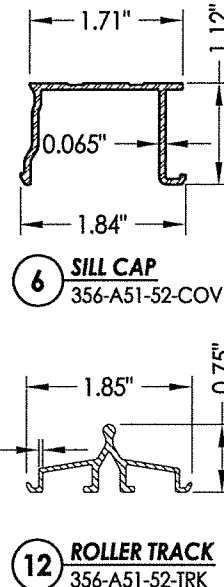
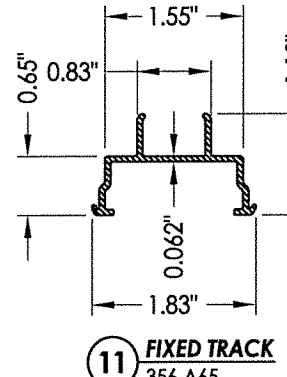
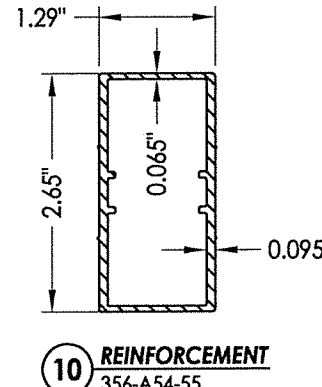
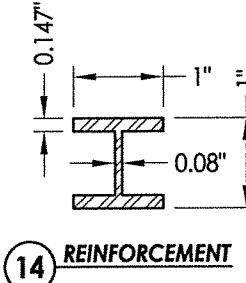
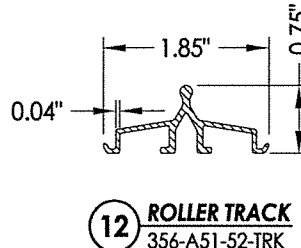
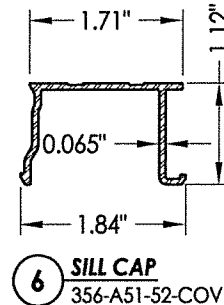
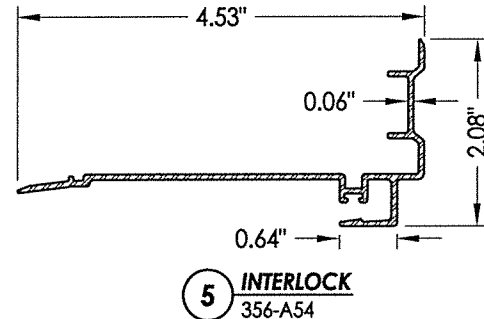
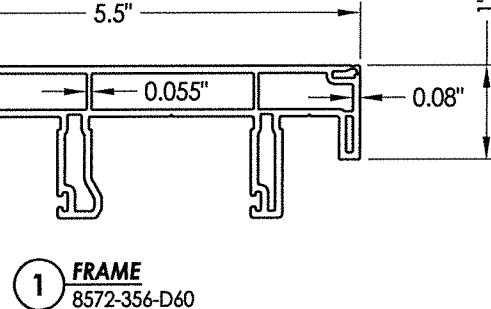
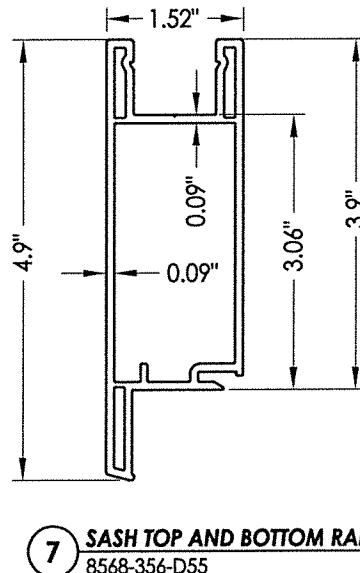
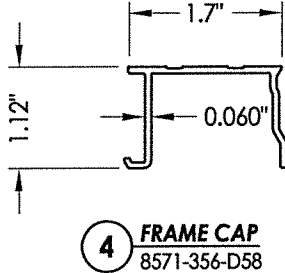
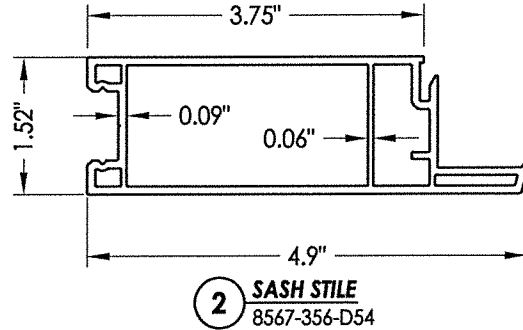
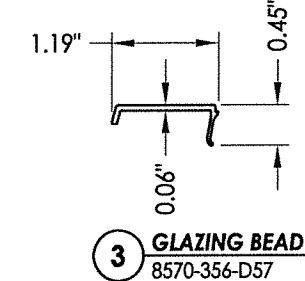
PRODUCT:	NewSouth
PART OR ASSEMBLY:	BUCK AND FRAME ANCHORING
DATE:	6/15/15
SCALE:	N.T.S.
DWG. BY:	JK
CHK. BY:	LFS
DRAWING NO.:	FL-15449.4
SHEET	4 OF 5

BILL OF MATERIALS		
ITEM #	DESCRIPTION	MATERIAL
A	1X BUCK SG >= 0.42	WOOD
B	2X BUCK SG >= 0.42	WOOD
C	1/4" MAX. SHIM SPACE	-
D	1/4" X 2-3/4" PFH ELCO OR ITW CONCRETE SCREW	STEEL
E	MASONRY - 3,000 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	CONCRETE
F	#10 X 2" PPH SMS (1-3/16" MIN. EMBEDMENT)	STEEL
G	#8 X 1" PFH SMS	STEEL
H	#10 X 2-1/2" PFH SMS (1-1/4" MIN. EMBEDMENT)	STEEL
J	1/4" X 2-1/4" PFH ITW CONCRETE SCREW	STEEL
K	#6 X 3/4" PPH SMS	STEEL
M	1/4" X 3-1/4" PFH ITW CONCRETE SCREW	STEEL
N	1/4" X 3-3/4" PFH ITW CONCRETE SCREW	STEEL
T	#10-16 PH SELF-DRILLING SMS	STEEL
X	STEEL STUD Min. Thk 0.054" (ASTM A653 GRADE 50 Fy=50 ksi min., Fu=65 ksi min.)	STEEL
1	FRAME*	PVC
2	SASH STILE*	PVC
3	GLAZING BEAD*	PVC
4	FRAME CAP*	PVC
5	INTERLOCK (6063-T5 ALUM)	ALUM
6	SILL CAP (6063-T5 ALUM)	ALUM
7	SASH TOP AND BOTTOM RAIL*	PVC
8	SASH SUPPORT (6063-T5 ALUM)	ALUM
9	ROLLER SUPPORT (6063-T5 ALUM)	ALUM
10	REINFORCEMENT (6065-T5 ALUM)	ALUM
11	FIXED TRACK (6065-T5 ALUM)	ALUM
12	SILL ROLLER TRACK (6063-T5 ALUM)	ALUM
14	REINFORCEMENT (6065-T5 ALUM)	ALUM
25	ROLLER ASSM.	STEEL
30	LOCK AND HANDLE	-
31	STRIKE PLATE	-

* THE APPROVED WHITE RIGID PVC EXTERIOR EXTRUSIONS FOR WINDOWS ARE TO BE PRODUCED BY EXTRUDERS LICENSEES IN "AAMA CERTIFICATIONS PROGRAMS FOR RIGID PVC EXTRUSIONS".



NOTE: GLAZING > 36" WIDE REQUIRES TWO (2) SETTING BLOCKS
CONFORMING TO FBC SECTION 2411.3.3.1



DATE: 6/15/15		PRODUCT: NewSouth	
SCALE: N.T.S.		PART OR ASSEMBLY: BILL OF MATERIALS, GLAZING DETAIL & COMPONENTS	
DWG. BY: JK			
CHK. BY: LFS			
DRAWING NO.: FL-15449.4			
SHEET 5 OF 5			